

# MANN-FILTER

## Product Information

No. 171  
17.11.2021

### Mounting of MANN-FILTER air cleaners with GST

The following air cleaners for Off-Highway-applications are part of our GST (Glue String Technology) product family and are used in OEM- filter housings with metal sheet body:

|                            |   |                                 |
|----------------------------|---|---------------------------------|
| C 32 1700/2 (main element) | - | CF 18 190/2 (secondary element) |
| C 37 2070/2 (main element) | - | CF 23 430/2 (secondary element) |
| C 37 2680/2 (main element) | - | CF 23 550/2 (secondary element) |

For design reasons the secondary elements have a firm cover. By mounting it could lead to the impression the end position of the secondary element in the housing has already been reached. But in fact it has not been screwed far enough. As a result, the main element cannot be screwed in far enough either and it creates the impression the main element is too long.

This can be remedied by greasing the end cover of the secondary element and the inner side of the cover of the main element. Reaching the final position in the housing will then be much easier. In addition removal of the elements during service becomes more convenient.



main and secondary filter element



cover secondary element and inner side main element should be greased

