

# **SKF Technical Bulletin**

VKBA 3667 - SKF Bearing design evolution with mandatory replacement of the cap included in the kit + Removal of the dust cover



BMW 3, Z4



SKF Bearing design evolution with mandatory replacement of the cap included in the kit + Removal of the dust cover

i)	OE Nb	Bearing	Dust cover	Сар
	BMW	31 22 6 757 024	31 20 6 777 788	31 20 6 777 789

SKF has developed and applied a new bearing design for the SKF Wheel bearing VKBA 3667. The bearing uses new sealing solutions both on the outboard side and the inboard side.

## Outboard side

The bearing has no outboard seal as shown on the right picture below. The seal is not needed as the cap included in the SKF kit has a sealing function. Note! It is mandatory to replace the cap!

The SKF bearing is pre-greased for life and in line with the OE product quality and performance.



Aftermarket bearing design with outboard seal



SKF bearing design without outboard seal





# VKBA 3667 - SKF Bearing design evolution with mandatory replacement of the cap included in the kit + Removal of the dust cover

### Inboard side

The SKF design is using a cassette-seal on the inner ring instead of a mono-seal for a better sealing performance.

Note! The dust cover mounted on the knuckle of the car must be removed to avoid the cassetteseal damage!



Aftermarket design with mono-seal and splines for the dust Cover



SKF design with cassette-seal and no splines for the dust cover

Removal of the worn components (Grease cap, Bearing and Dust Cover) and fitting of the new wheel bearing

- $\checkmark$  Follow the mounting instructions MI-537930 to remove the old wheel bearing
- ✓ Remove the dust cover from the knuckle
- ✓ Continue to install the new wheel bearing (following the mounting instructions)
- ✓ Replace the grease cap and the nut delivered in the SKF kit for a professional repair



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