

### Technical changes to the exhaust manifold, new EGR pipe and heat shield ?

#### Introduction:

The vehicle manufacturer has made an extensive change to the exhaust manifold of the turbocharger at the flange of the EGR pipe. It is exclusively produced the new variant of the turbocharger.

#### Note:

Until 08.12.2018, the old version of the 04L253014L / 830323-xxxx turbocharger was installed in the vehicles. Production of this version has been terminated.

If the turbocharger has to be replaced, only the new variant 04L253014M / 873767-xxxx is available. The following instructions must be observed.

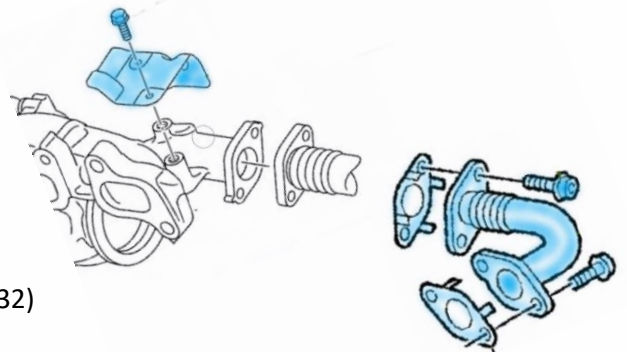
#### Instructions:

If the old version marked in red has to be replaced, the vehicle manufacturer requires the following components:

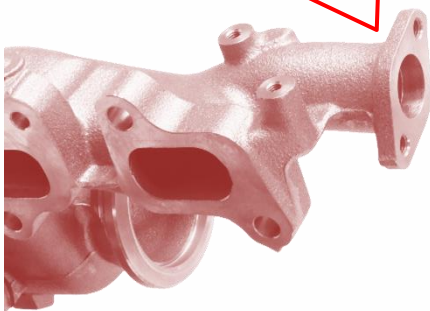
2x	106 884 02	screw M6x8	(D970096)
1x	03N 145 811 B	heatshield	(D950333)
2x	03L 131 547 P	gasket	(D950036)
2x	N 910 461 01	screw M8x22	(D970024)
2x	N 910 268 02	screw M8x20	(D970036)

#### Achtung:

1x	04L 131 521 BF	EGR-connecting pipe	(D950332)
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old design  
T918104  
Ausführung  
830323-xxxx



New design  
T918105  
873767-xxxx  
04L253014M



**Vehicle Manufacturer:** VW

**Vehicle:** T6 2.0 tdi

**Engine code:** CXHA, CXHB, DNAA

**Validity:** This service information is valid for renewing the turbocharger with

**BTS reference:** T918104; T918015

**BTS-Service-Set-Nr:**

Please note: OE-references are only for means of comparison. The content of this Service Information is non-binding and is only for informational purposes. The manufacturer specifications have to be adhered to.